



Curve sinergiche / Synergic programs  
art. 322 - 323

**Lista programmi in memoria - Stored programs list**

TIPO DI FILO WIRE MATERIAL		CORTOCIRCUITO SHORT SHORT	PULSATO PULSED
VERSIONE PROGRAMMI - PROGRAMS RELEASE		01	
		<b>PROGRAM</b>	
Ferro/Iron (SG2) - Ø 0,6mm/.023"	Argon+CO2 18%	●	●
Ferro/Iron (SG2) - Ø 0,8mm/.030"	Argon+CO2 18%	●	●
Ferro/Iron (SG2) - Ø 0,9mm/.035"	Argon+CO2 18%	●	●
Ferro/Iron (SG2) - Ø 1,0mm/.040"	Argon+CO2 18%	●	●
Ferro/Iron (SG2) - Ø 0,6mm/.023"	Argon+CO2 25%	●	●
Ferro/Iron (SG2) - Ø 0,8mm/.030"	Argon+CO2 25%	●	●
Ferro/Iron (SG2) - Ø 0,9mm/.035"	Argon+CO2 25%	●	●
Ferro/Iron (SG2) - Ø 1,0mm/.040"	Argon+CO2 25%	●	●
Ferro/Iron (SG2) - Ø 0,6mm/.023"	CO2 100%	●	---
Ferro/Iron (SG2) - Ø 0,8mm/.030"	CO2 100%	●	---
Ferro/Iron (SG2) - Ø 0,9mm/.035"	CO2 100%	●	---
Ferro/Iron (SG2) - Ø 1,0mm/.040"	CO2 100%	●	---
Acciaio inox/Stainless steel (308 LSi) - Ø 0,8mm/.030"	Argon+CO2 2%	●	●
Acciaio inox/Stainless steel (308 LSi) - Ø 0,9mm/.035"	Argon+CO2 2%	●	●
Acciaio inox/Stainless steel (308 LSi) - Ø 1,0mm/.040"	Argon+CO2 2%	●	●
Alluminio/Aluminium AlMg 2,7Mn (5554) - Ø 1,0mm/.040"	Argon 100%	●	●
Alluminio/Aluminium AlMg 2,7Mn (5554) - Ø 1,2mm/.045"	Argon 100%	●	●
Alluminio/Aluminium AlMg 5 (5356) - Ø 0,8mm/.030"	Argon 100%	●	●
Alluminio/Aluminium AlMg 5 (5356) - Ø 0,9mm/.035"	Argon 100%	●	●
Alluminio/Aluminium AlMg 5 (5356) - Ø 1,0mm/.040"	Argon 100%	●	●
Alluminio/Aluminium AlSi 12 (4047) - Ø 0,6mm/.023"	Argon 100%	●	●
Alluminio/Aluminium AlSi 12 (4047) - Ø 0,8mm/.030"	Argon 100%	●	●
Alluminio/Aluminium AlSi 12 (4047) - Ø 0,9mm/.035"	Argon 100%	●	●
Alluminio/Aluminium AlSi 12 (4047) - Ø 1,0mm/.040"	Argon 100%	●	●
CuSi3% - Ø 0,8mm/.030"	Argon 100%	●	●
CuSi3% - Ø 0,9mm/.035"	Argon 100%	●	●
CuSi3% - Ø 1,0mm/.040"	Argon 100%	●	●
E71T-GS - Ø0,9mm/.035"	---	●	---